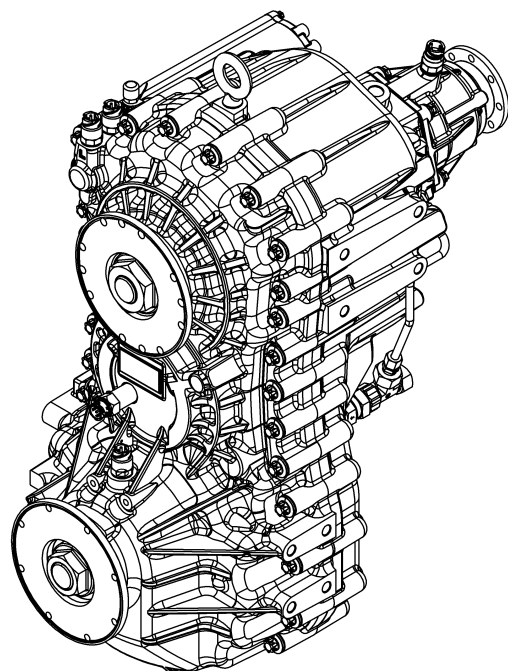
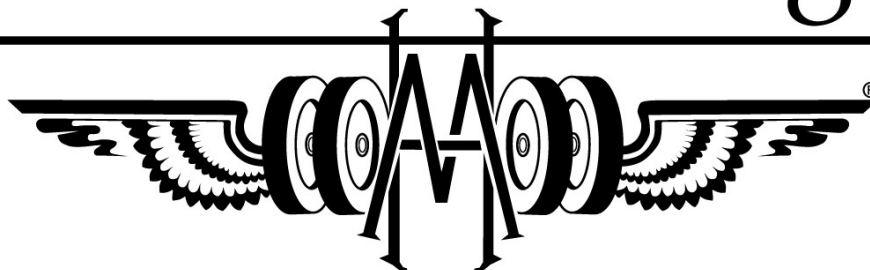


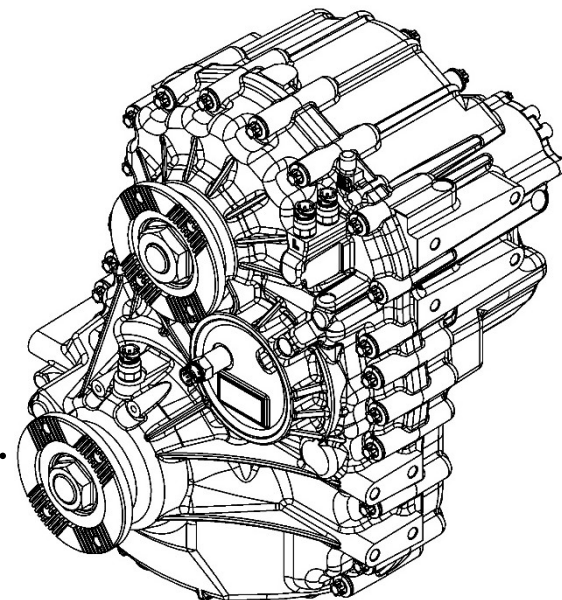
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PARTS MANUAL FOR MVG1650

For Reference only.
Not an assembly manual.

Rev B
MM1T65



MARMON-HERRINGTON

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Replacement Parts

When ordering replacement parts for **MARMON-HERRINGTON TRANSFER CASES**, the following information should be given:

1. **Sales Order Number.** Found on ID Plate affixed to Transmission Housing. This will be a six (6) digit number in S/O field.
2. **Model:** Model of Transmission which can be found on ID TAG under MODEL field
3. **Part and Quantity:** Give quantity and complete part number including **ALL CHARACTERS** (including zeros (0), dashes (-), underscores (_), and spaces).
4. **Address:** Give complete billing and shipping address.

EXAMPLE PART NUMBERS

00030216080

↑

MUST BE INCLUDED

5840 333 233

↑ ↑

MUST BE INCLUDED

MARMON-HERRINGTON		
MODEL		
S/N		S/O
CUST. P/N		

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Warranty Claim

Before proceeding with repairs or ordering parts that you feel may be covered under warranty, you must first contact Marmon-Herrington Customer Service Department and obtain a Return Material Authorization number.

Please be prepared to supply all the following information:

1. **Sales Order Number**- This is located on the ID plate fixed to the left-hand side or driver's side of the VPD unit itself in the S/O field
2. **Model and Serial Number** (Required)- Again located on the ID plate fixed to the left-hand side or driver's side of the VPD unit itself.
3. **Vehicle Year, Make and Model**
4. **Vehicle Identification Number**
5. **Mileage**
6. **In Service Date**

MARMON-HERRINGTON	
MODEL	
S/N	
S/O	
CUST. P/N	

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MM1T65B



Contact Information

Parts Department:

Phone: (502) 253-0277 ext 1 * (800) 227-0727 ext 1
email: partsales@marmon-herrington.com
website: marmon-herrington.com/contact-parts

Service and Warranty Department:

Phone: (502) 253-0277 ext 3 * (800) 227-0727 ext 3
email: warranty@marmon-herrington.com
website: marmon-herrington.com/contact-service-warranty

Additional Manuals

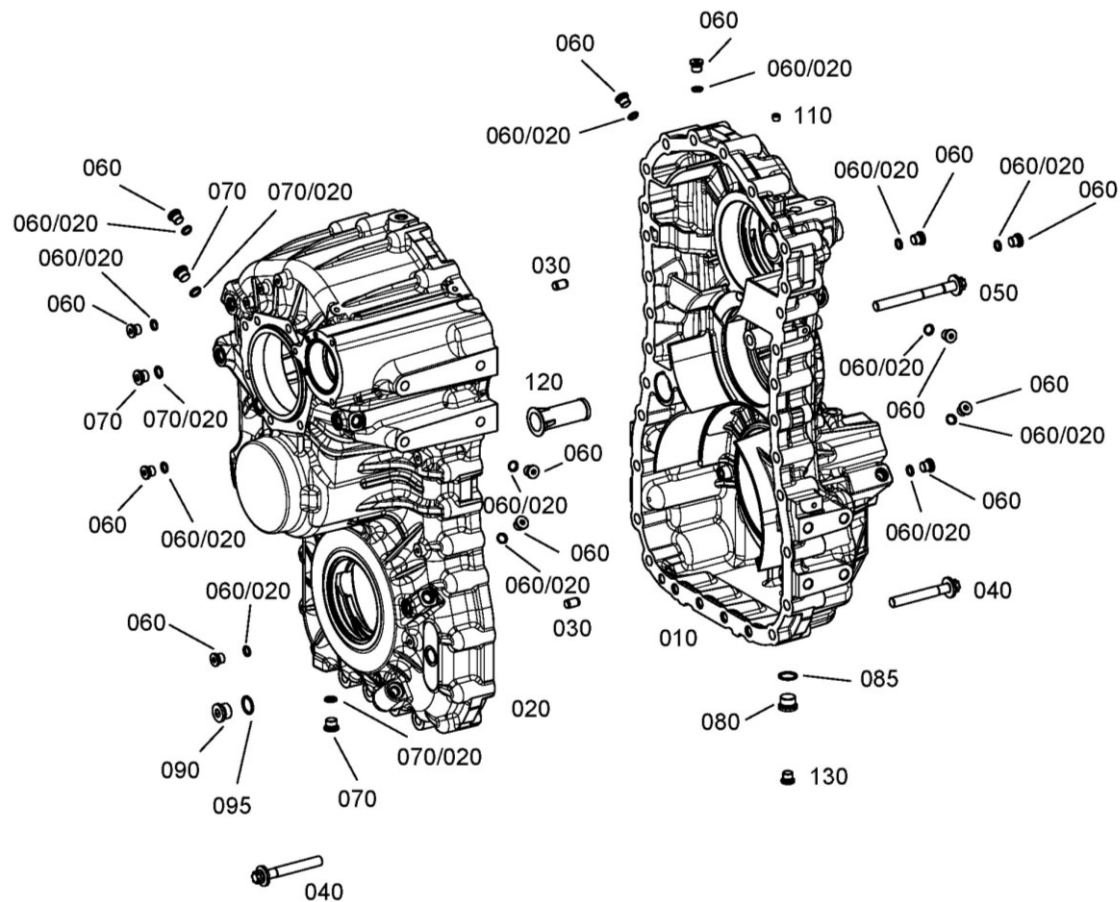
Parts Manual	MM1T65
Service Manual	MM2T65
Operation Manual	MM4T65

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Housing LD MVG1650



Marmon-Herrington



2023 July 18

MM1T65B

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
10	MVG651141	FRONT HOUSING	1				
20	MVG651142	REAR HOUSING	1				
30	MVG201016	CYLINDER PIN M6x20	2				
40	MVG651038	HEXALOB BOLT M14x100	30				
50	MVG651039	HEXALOB BOLT M14x140	1				
60	MVG651119	SCREW PLUG M14	13				
60/20	MVG651026	O-RING 11	1				
70	MVG651120	SCREW PLUG M16	3				
70/20	MVG651027	O-RING 13	1				
80	MVG751005	SCREW PLUG M22	1				
85	MVG121010	SEALING RING 27	1				
90	MVG751012	SCREW PLUG M22	1				
95	MVG121010	SEALING RING 27	1				
110	MVG651045	SCREW PLUG M10	1				
120	MVG651002	SCREEN INSERT	1				
130	MVG651040	SCREW PLUG M14	1				

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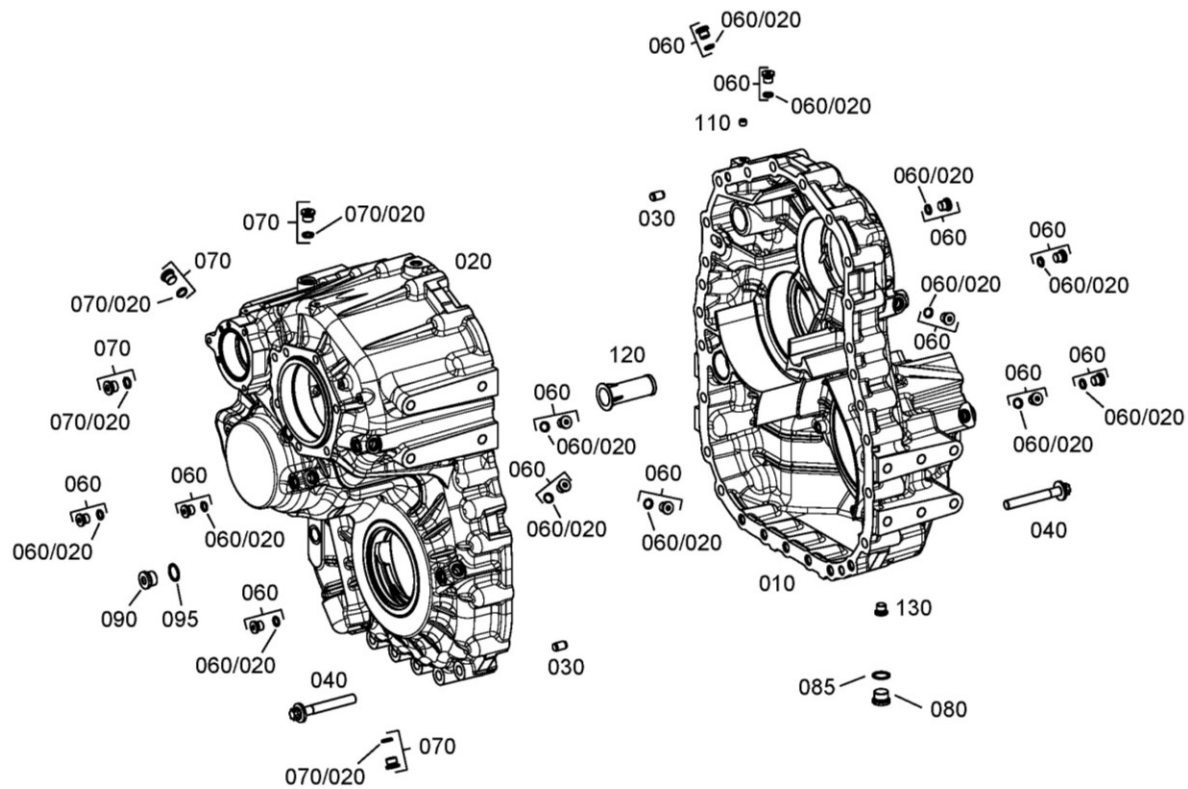
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Housing LD
MVG1650
 MM1T65B



Housing SD MVG1650



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2023 July 18

MM1T65B

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
10	MVG651143	FRONT HOUSING	1				
20	MVG651144	REAR HOUSING	1				
30	MVG201016	CYLINDER PIN M6x20	2				
40	MVG651038	HEXALOB BOLT M14x100	27				
60	MVG651119	SCREW PLUG M14	13				
60/20	MVG651026	O-RING 11	1				
70	MVG651120	SCREW PLUG M16	4				
70/20	MVG651027	O-RING 13	1				
80	MVG751005	SCREW PLUG M22	1				
85	MVG121010	SEALING RING 27	1				
90	MVG751012	SCREW PLUG M22	1				
95	MVG121010	SEALING RING 27	1				
110	MVG651045	SCREW PLUG M10	1				
120	MVG651002	SCREEN INSERT	1				
130	MVG651040	SCREW PLUG M14	1				

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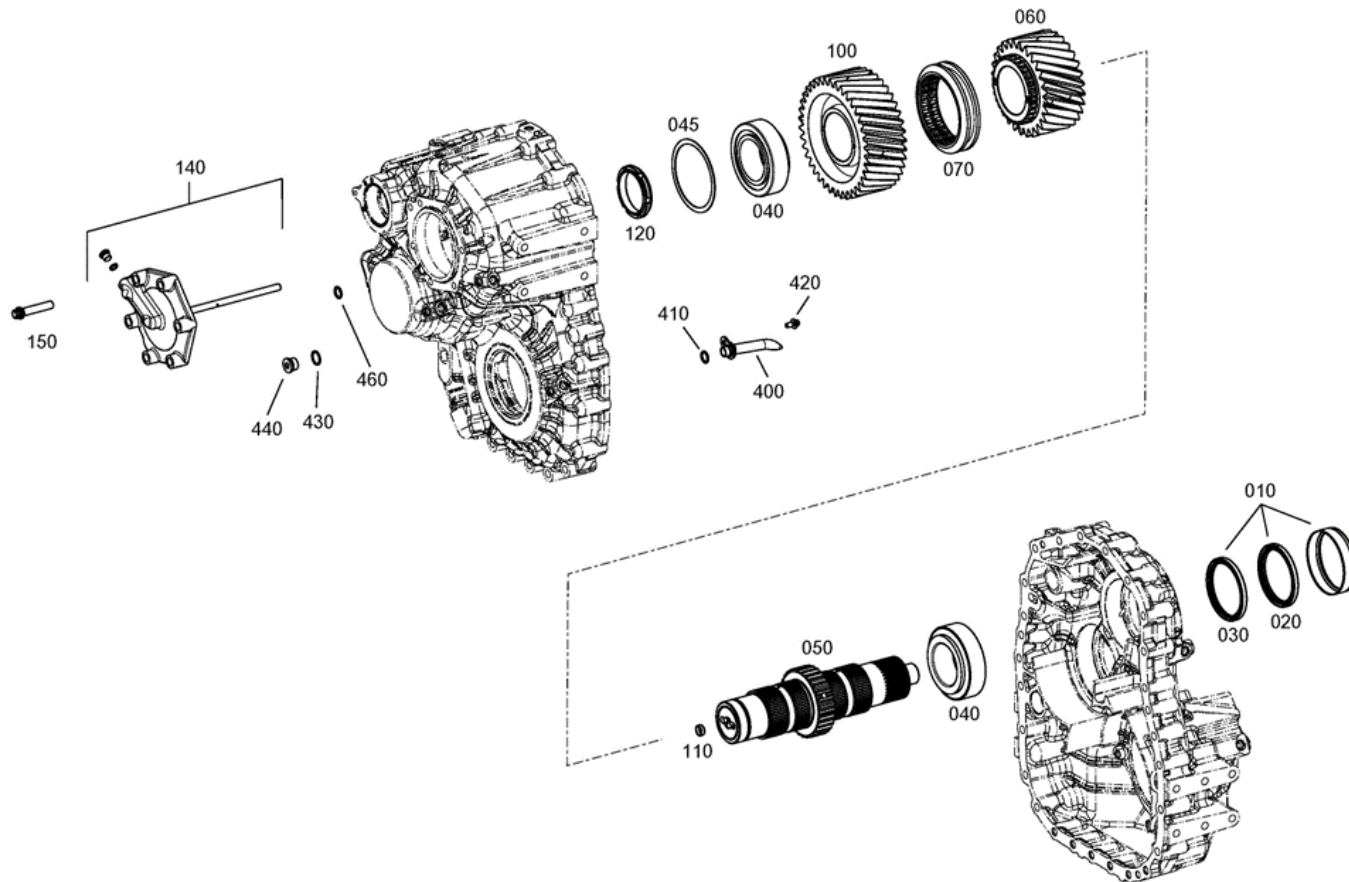
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Housing SD
MVG1650
 MM1T65B



Input Shaft MVG1650



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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
20	MVG651099	SHAFT SEAL 100x120x10		100	MVG651148	INPUT GEAR Z=39 Z=30	1
30	MVG651098	SHAFT SEAL 100x120x10	1	110	MVG201064	OIL DAM	1
40	MVG201133	TAPERED ROLLER BEARING	1	120	MVG201119	SLOTTED NUT	1
45		INPUT SHIM		140	MVG651134	END COVER	1
---	MVG161014A	INPUT SHIM A=1.250	AR	150	MVG651041	HEXALOB BOLT M14x70	6
---	MVG161014B	INPUT SHIM A=1.300	AR	400	MVG651135	OIL TUBE 18x1.5	1
---	MVG161014C	INPUT SHIM A=1.400	AR	410	MVG651014	O-RING 17x3	1
---	MVG161014D	INPUT SHIM A=1.500	AR	420	MVG651037	HEXALOB BOLT M8x16	1
---	MVG161014E	INPUT SHIM A=1.600	AR	430	MVG121010	SEALING RING 27	1
---	MVG161014U	INPUT SHIM A=1.100	AR	440	MVG751012	SCREW PLUG M22	1
---	MVG161014G	INPUT SHIM A=1.150	AR	460	MVG651014	O-RING 17	1
---	MVG161014H	INPUT SHIM A=1.175	AR				
---	MVG161014I	INPUT SHIM A=1.200	AR				
---	MVG161014M	INPUT SHIM A=1.350	AR				
---	MVG161014P	INPUT SHIM A=1.450	AR				
---	MVG161014S	INPUT SHIM A=1.550	AR				
50	MVG651145	INPUT SHAFT Z=38 Z=30	1				
60	MVG651146	INPUT GEAR Z=28 Z=30	1				
70	MVG651147	GEAR SHIFT SLEEVE Z=30	1		AR = As Required		

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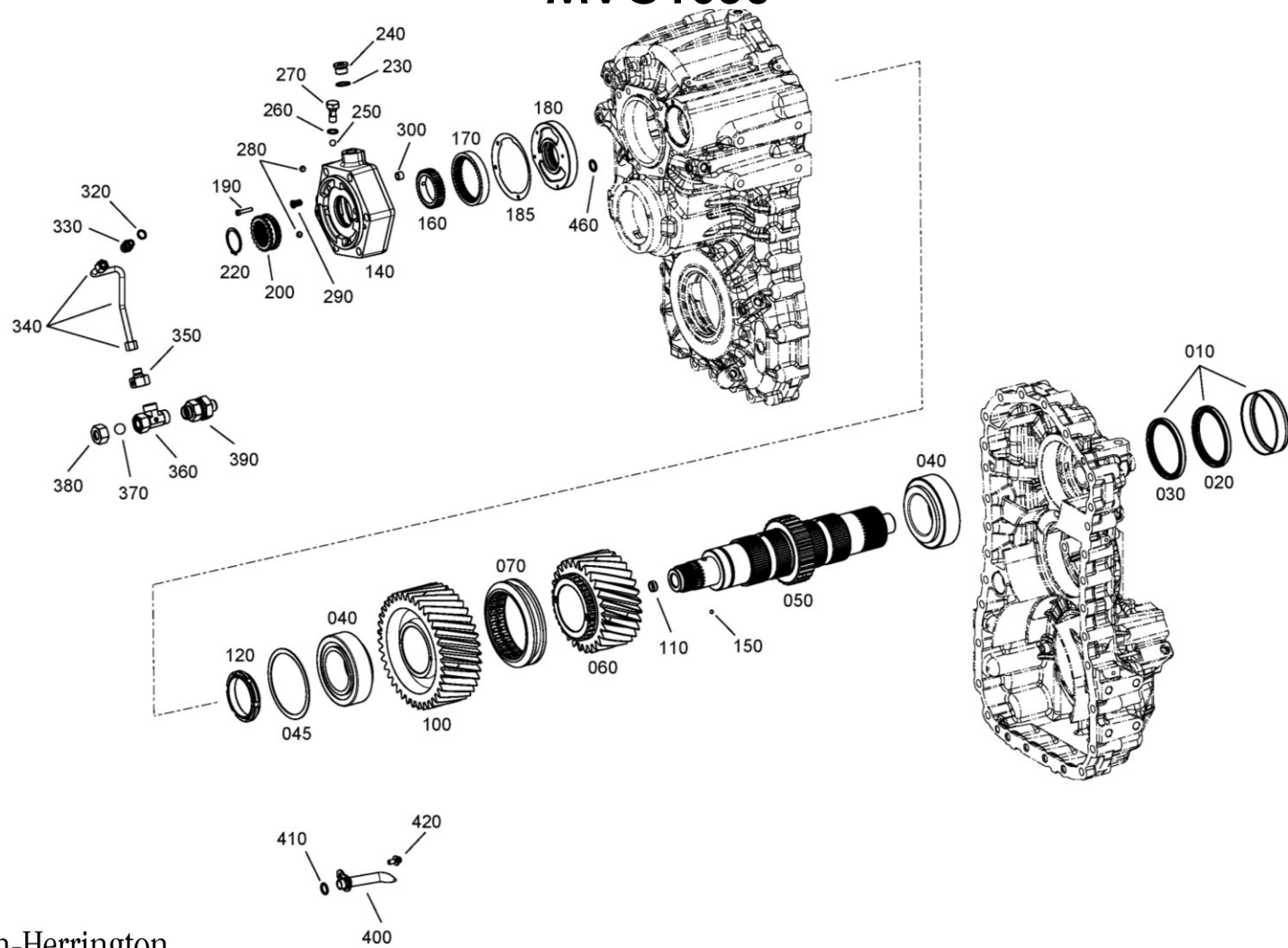
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Input Shaft
MVG1650
 MM1T65B



Input Shaft w/ Pump MVG1650



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
20	MVG651099	SHAFT SEAL 120x10	1	100	MVG651148	INPUT GEAR Z=39 Z=30	1
30	MVG651098	SHAFT SEAL 120x100	1	110	MVG121019	SEALING CAP	1
40	MVG201133	TAPERED ROLLER BEARING	2	120	MVG201119	SLOTTED NUT	1
45		INPUT SHIM	AR	140	MVG651030	INTERMEDIATE HOUSING	1
---	MVG161014A	INPUT SHIM A=1.250	AR	140/10	MVG651151	INTERM.HOUSING	
---	MVG161014B	INPUT SHIM A=1.300	AR	140/20	MVG651058	END CAP 10x5	2
---	MVG161014C	INPUT SHIM A=1.400	AR	150	MVG651030	BALL 6	1
---	MVG161014D	INPUT SHIM A=1.500	AR	160	MVG651193	GEAR Z=36	1
---	MVG161014E	INPUT SHIM A=1.600	AR				
---	MVG161014U	INPUT SHIM A=1.100	AR				
---	MVG161014G	INPUT SHIM A=1.150	AR				
---	MVG161014H	INPUT SHIM A=1.175	AR				
---	MVG161014I	INPUT SHIM A=1.200	AR				
---	MVG161014M	INPUT SHIM A=1.350	AR				
---	MVG161014P	INPUT SHIM A=1.450	AR				
---	MVG161014S	INPUT SHIM A=1.550	AR				
50	MVG651150	INPUT SHAFT Z=38 Z=30 Z=24	1				
60	MVG651146	INPUT GEAR Z=28 Z=30	1				
70	MVG651147	GEAR SHIFT SLEEVE Z=30	1		AR = As Required		

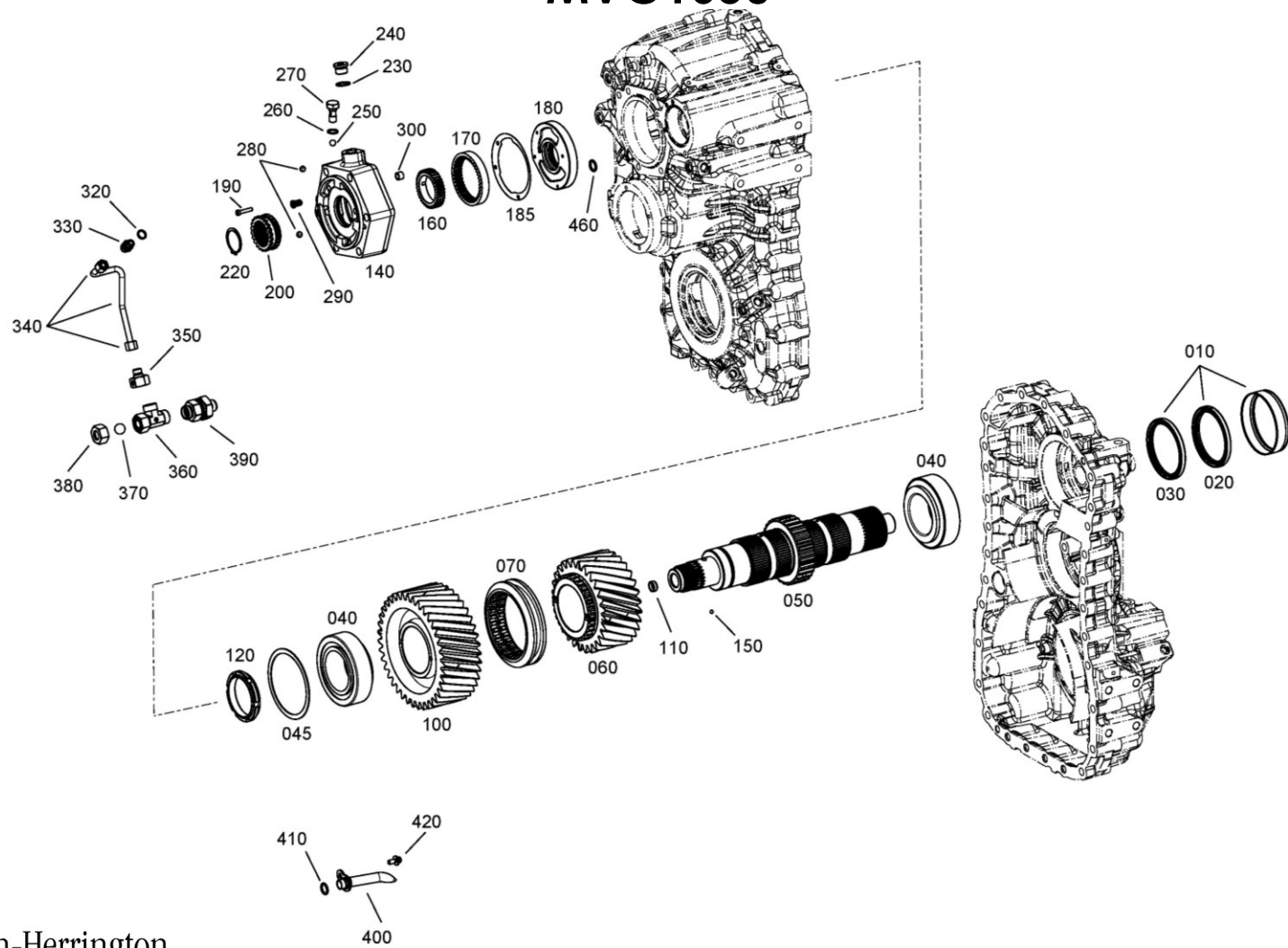
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Input Shaft w/ Pump
MVG1650
 MM1T65B



Input Shaft w/ Pump MVG1650



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
170	MVG651194	GEAR RING Z=44	1	370	MVG651032	BALL 20	1
180	MVG651153	PUMP COVER 24x132	1	380	MVG651054	UNION NUT	1
185	MVG651158	GASKET	1	390	MVG651017	NON-RETURN VALVE	1
190	MVG651036	CAP SCREW M6x30	4	400	MVG651135	OIL TUBE 18x1.5	1
200	MVG651157	SLEEVE Z=22 Z=22 Z=24	1	410	MVG651014	O-RING 17	1
220	MVG651022	RETAINING RING 45	1	420	MVG651037	HEXALOB BOLT M8x16	1
230	MVG121010	SEALING RING 22	1	460	MVG651014	O-RING 17	1
240	MVG751012	SCREW PLUG M22	1				
250	MVG651031	BALL 11	1				
260	MVG651028	SEALING RING 20	1				
270	MVG651195	UNION SCREW	1				
280	MVG651058	END CAP 10x5	2				
290	MVG651196	BY-PASS VALVE	1				
300	MVG651154	SLEEVE 10x14	1				
320	MVG751024	SEALING RING 14x18	1				
330	MVG651053	SOCKET	1				
340	MVG651136	TUBE 10x1	1				
350	MVG651056	REDUCER	1				
360	MVG651055	CONNECTING SOCKET	1				

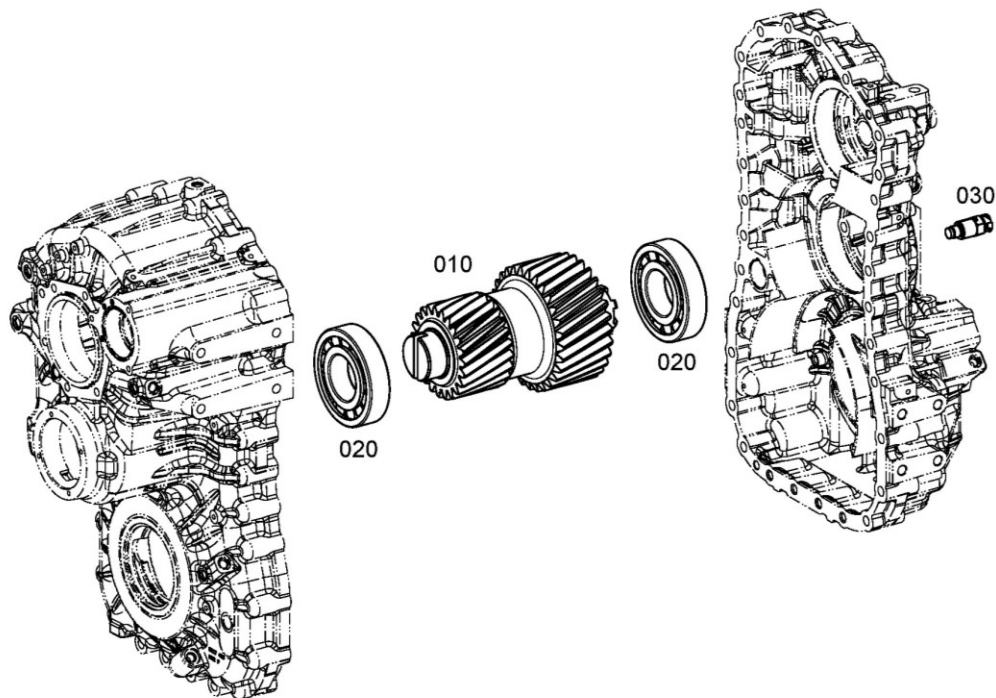
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Input Shaft w/ Pump
MVG1650
 MM1T65B



Intermediate Shaft MVG1650



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Intermediate Shaft

MVG1650

MM1T65B

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This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor housing. The diagram shows the following parts and their assembly sequence:

- Top Section:**
 - Part 190 (Gear) is shown being inserted into the top of the main housing (100).
 - Part 300 (Seal) is shown being inserted into the housing.
 - Part 305 (Seal) is shown being inserted into the housing.
 - Part 310 (Bracket) is shown being inserted into the housing.
 - Parts 320, 330, and 340 (Seals) are shown being inserted into the housing.
- Bottom Section:**
 - Part 110 (Shaft) is shown being inserted into the housing.
 - Part 120 (Seal) is shown being inserted into the housing.
 - Part 130 (Seal) is shown being inserted into the housing.
 - Part 140 (Seal) is shown being inserted into the housing.
 - Part 180 (Seal) is shown being inserted into the housing.
 - Part 350 (Bracket) is shown being inserted into the housing.
 - Part 360 (Bracket) is shown being inserted into the housing.
 - Part 370 (Bracket) is shown being inserted into the housing.
 - Part 380 (Bracket) is shown being inserted into the housing.
 - Part 390 (Bracket) is shown being inserted into the housing.
 - Part 400 (Bracket) is shown being inserted into the housing.
 - Part 410 (Bracket) is shown being inserted into the housing.
 - Part 420 (Bracket) is shown being inserted into the housing.
 - Part 430 (Bracket) is shown being inserted into the housing.
 - Part 440 (Bracket) is shown being inserted into the housing.
- Right Section:**
 - Part 100 (Main Housing) is shown being inserted into the housing.
 - Part 010 (Seal) is shown being inserted into the housing.
 - Part 020 (Seal) is shown being inserted into the housing.
 - Part 030 (Seal) is shown being inserted into the housing.
 - Part 040 (Seal) is shown being inserted into the housing.
 - Part 050 (Seal) is shown being inserted into the housing.
 - Part 070 (Bracket) is shown being inserted into the housing.
 - Part 080 (Bracket) is shown being inserted into the housing.
 - Part 090 (Bracket) is shown being inserted into the housing.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
10	MVG651169	POT 28x107.4	1	---	MVG201053C	OUTPUT SHIM A=1.400	AR
20	MVG651101	SHAFT SEAL 105x8	1	---	MVG201053D	OUTPUT SHIM A=1.500	AR
30	MVG651100	SHAFT SEAL 105x11	1	---	MVG201053E	OUTPUT SHIM A=1.600	AR
40	MVG651113	BALL BEARING 65x120	1	310	MVG651165	OIL SHIELD	1
50	MVG201055	RETAINING RING 120x4	1	330	MVG651098	SHAFT SEAL 100x120x10	1
70	MVG202061	PIN	1	340	MVG651099	SHAFT SEAL 100x120x10	1
80	MVG121125	SNAP RING	1	350	MVG651163	GEAR SHIFT FORK	1
90	MVG121040	SEALING RING 18x22	1	360	MVG651004	CUP SPRING	1
100	MT949965	PRESSURE SWITCH	1	370	MVG651161	PISTON ROD	1
110	MVG651167	OUTPUT SHAFT Z=31 Z=36	1	380	MVG651162	PISTON	1
120	MVG651006	COMPRESSION SPRING	1	390	MVG161114	SEALING RING 18x3	1
130	MVG651160	GEAR SHIFT SLEEVE Z=36	1	400	MVG651015	O-RING 55x3	2
140	MVG651111	BALL BEARING 125x13	1	410	MVG651011	O-RING 7x1	1
180	MVG651208	RETAINING RING	1	420	MVG651164	COVER	1
190	MVG651166	OUTPUT SHAFT	1	430	MVG651044	HEXALOBU BOLT M8x25	3
300	MVG161160	ROLLER BEARING 180x38	2	440	MVG651003	PLUG	1
305		OUTPUT SHIM	AR				
---	MVG201053A	OUTPUT SHIM A=1.250	AR				
---	MVG201053B	OUTPUT SHIM A=1.300	AR		AR = As Required		

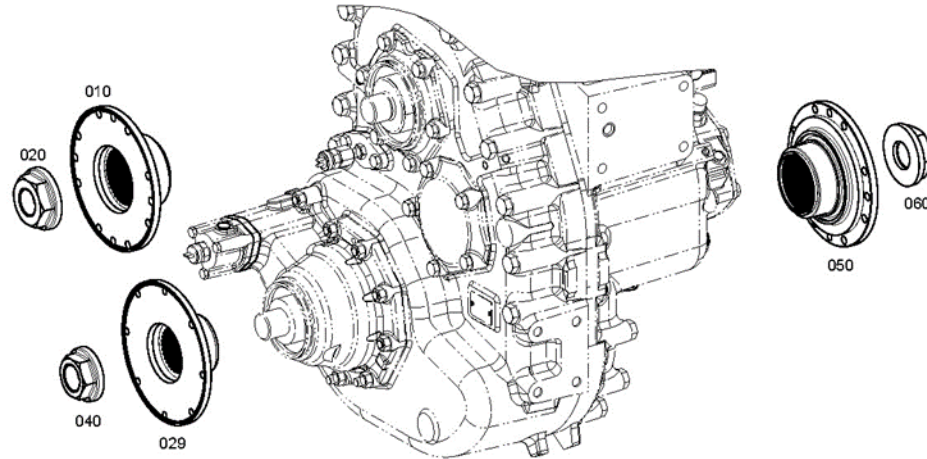
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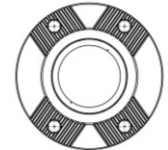
Output Shaft
MVG1650
 MM1T65B



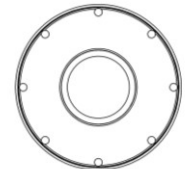
Flanges MVG1650



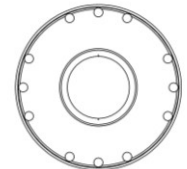
KV180



SAE1700



SAE1800



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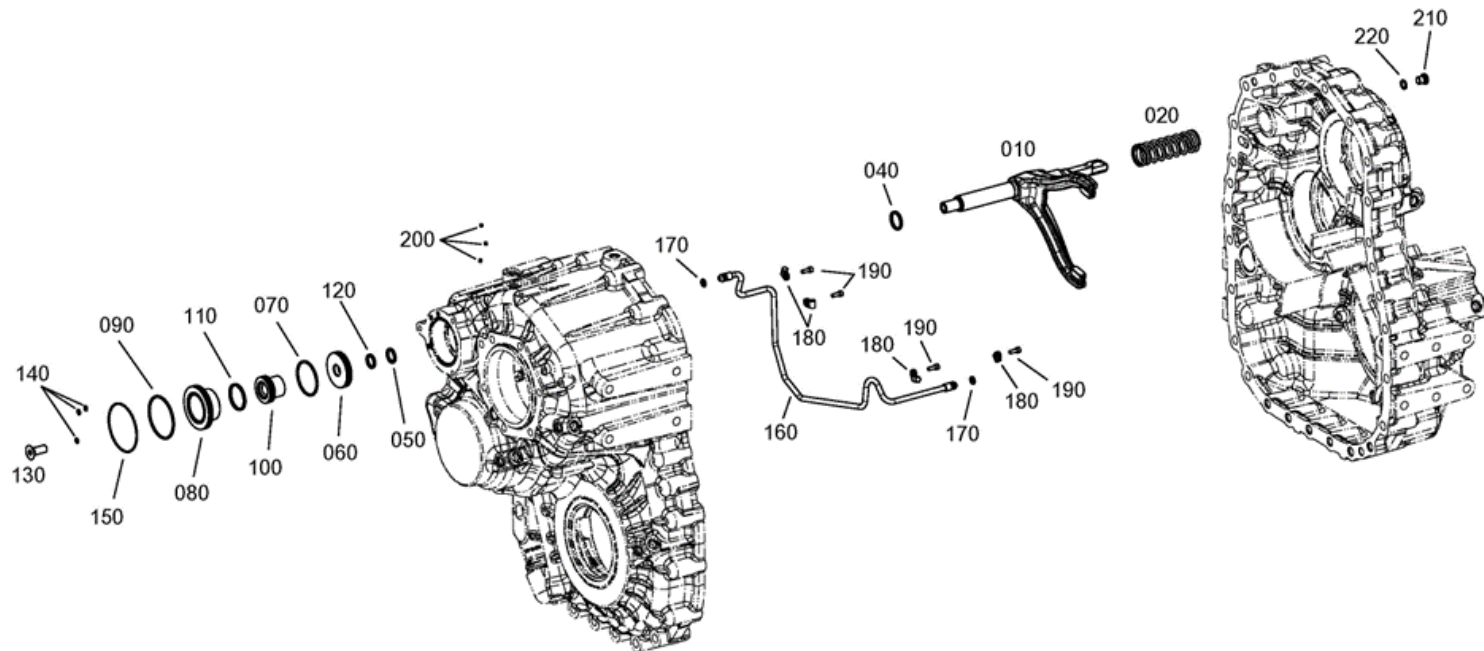
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Output Shaft
MVG1650
MM1T65B

Marmon-Herrington

Shift Fork SD MVG1650



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2023 July 18

MM1T65B

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
10	MVG651140	GEAR SHIFT FORK	1	150	MVG651012	O-RING 80x2	1
20	MVG651005	COMPRESSION SPRING	1	160	MVG651138	TUBE	1
40	MVG202063	SEALING RING	1	170	MVG651013	O-RING 7.6x2.62	2
50		SHIFT FORK SHIM	1	180	MVG651025	CLAMP 8x12	4
---	MVG651019A	SHIFT FORK SHIM A=0.2	AR	190	MVG651033	CAP SCREW M5x14	4
---	MVG651019B	SHIFT FORK SHIM A=0.4	AR	200	MVG651003	PLUG	3
---	MVG651019C	SHIFT FORK SHIM A=1.0	AR	210	MVG651048	SCREW PLUG M12x1.5	1
---	MVG651019D	SHIFT FORK SHIM A=1.6	AR	220	MVG121122	SEALING RING 12x15.5	1
---	MVG651019E	SHIFT FORK SHIM A=1.8	AR				
---	MVG651019F	SHIFT FORK SHIM A=2.0	AR				
60	MVG651171	PISTON 10x59.8	1		AR = As Required		
70	MVG651010	O-RING 54x3	1				
80	MVG651172	PISTON 31.2x73.8	1				
90	MVG651009	O-RING 68x3	1				
100	MVG651173	PISTON 33.4x44.6	1				
110	MVG651189	SEALING RING 39x3	1				
120	MVG161114	SEALING RING 18x3	1				
130	MVG651035	CS BOLT M12x30	3				
140	MVG651011	O-RING 7x1	1				

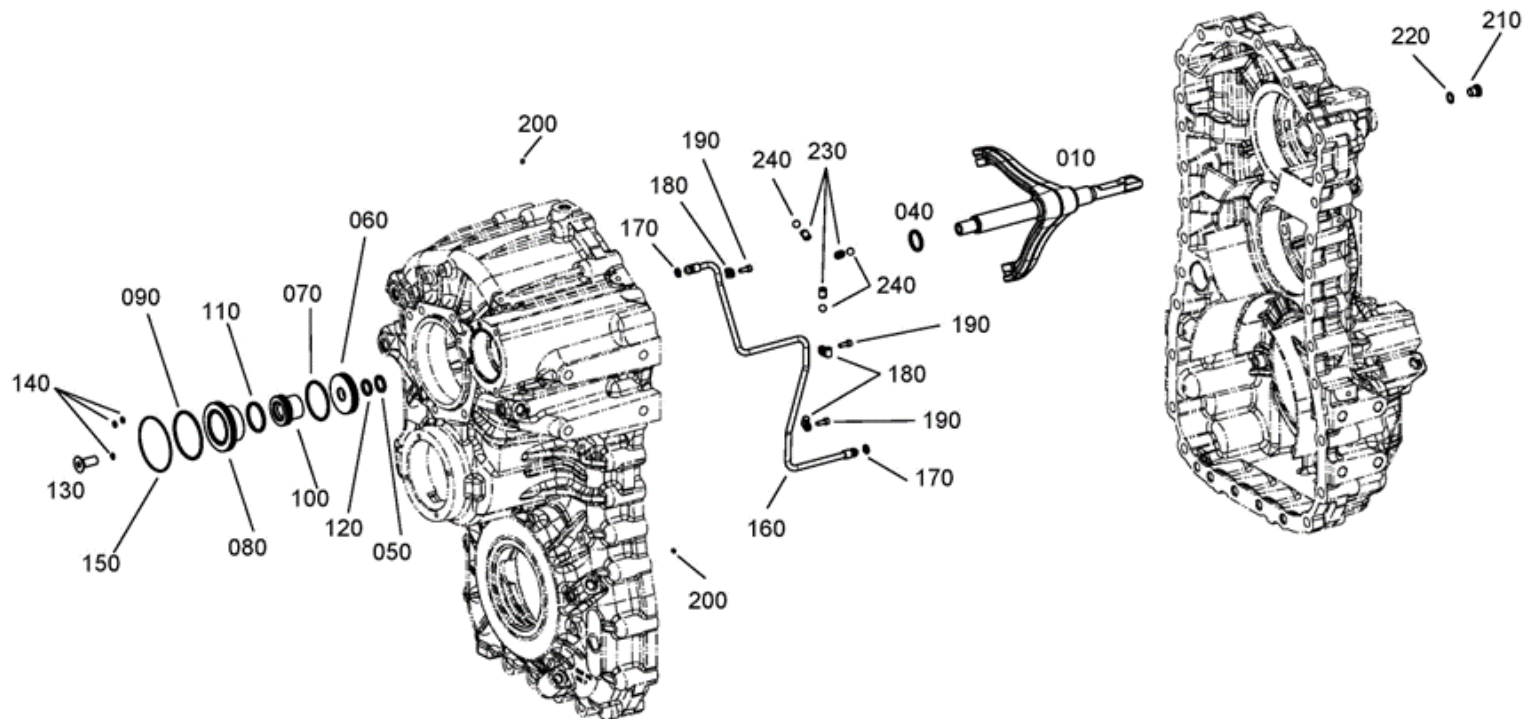
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Shift Fork SD
MVG1650
 MM1T65B



Shift Fork LD MVG1650



Marmon-Herrington



2023 July 18

MM1T65B

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
10	MVG651139	GEAR SHIFT FORK	1	160	MVG651137	TUBE 8x1	1
40	MVG202063	SEALING RING	1	170	MVG651013	O-RING 7.6x2.62	2
50		SHIFT FORK SHIM	1	180	MVG651025	CLAMP 8x12	4
---	MVG651019A	SHIFT FORK SHIM A=0.2	AR	190	MVG651033	CAP SCREW M5x14	4
---	MVG651019B	SHIFT FORK SHIM A=0.4	AR	200	MVG651003	PLUG	2
---	MVG651019C	SHIFT FORK SHIM A=1.0	AR	210	MVG651048	SCREW PLUG M12x1.5	1
---	MVG651019D	SHIFT FORK SHIM A=1.6	AR	220	MVG121122	SEALING RING 12x15.5	1
---	MVG651019E	SHIFT FORK SHIM A=1.8	AR	230	MVG751100	SPRING	3
---	MVG651019F	SHIFT FORK SHIM A=2.0	AR	240	MVG751101	BALL 10	3
60	MVG651171	PISTON 10x59.8	1				
70	MVG651010	O-RING 54x3	1		AR = As Required		
80	MVG651172	PISTON 31.2x73.8	1				
90	MVG651009	O-RING 68x3	1				
100	MVG651173	PISTON 33.4x44.6	1				
110	MVG651189	SEALING RING 39x3	1				
120	MVG161114	SEALING RING 18x3	1				
130	MVG651035	CS BOLT M12x30	1				
140	MVG651011	O-RING 7x1	3				
150	MVG651012	O-RING 80x2	1				

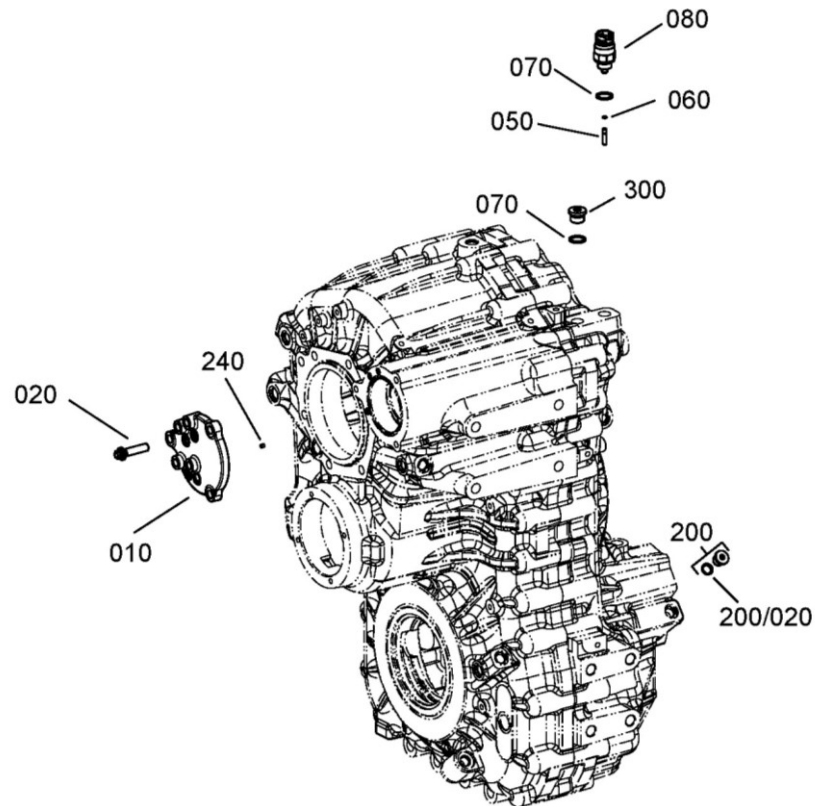
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Shift Fork LD
MVG1650
 MM1T65B



Shift Cap MVG1650



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
10	MVG651178	COVER	1				
20	MVG651042	HEXALOB BOLT M10x40	3				
50	MVG202061	PIN	1				
60	MVG121125	SNAP RING	1				
70	MVG121040	SEALING RING 18x22	2				
80	MT951234	PRESSURE SWITCH	1				
200	MVG651119	SCREW PLUG M14	1				
/20	MVG651026	O-RING 11x2	1				
240	MVG651003	PLUG	1				
300	MVG651034	SCREW PLUG M18x1.5	1				

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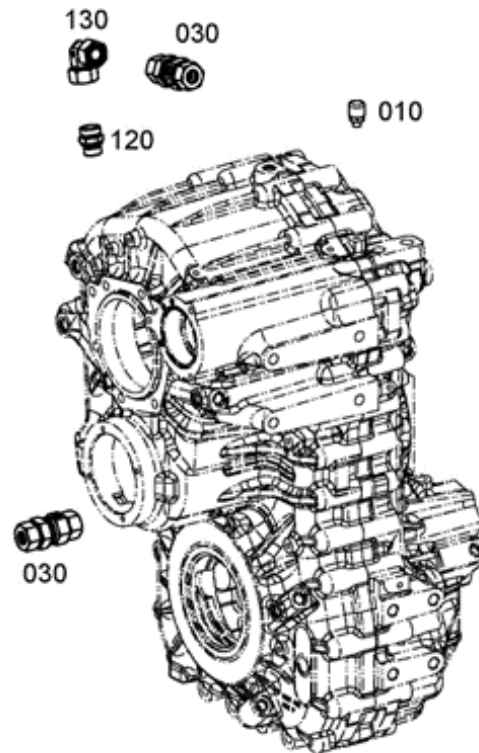
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2025 July 18

Shift Cap
MVG1650
 MM1T65B



Breather + Fittings MVG1650



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MM1T65B

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Breather + Fittings

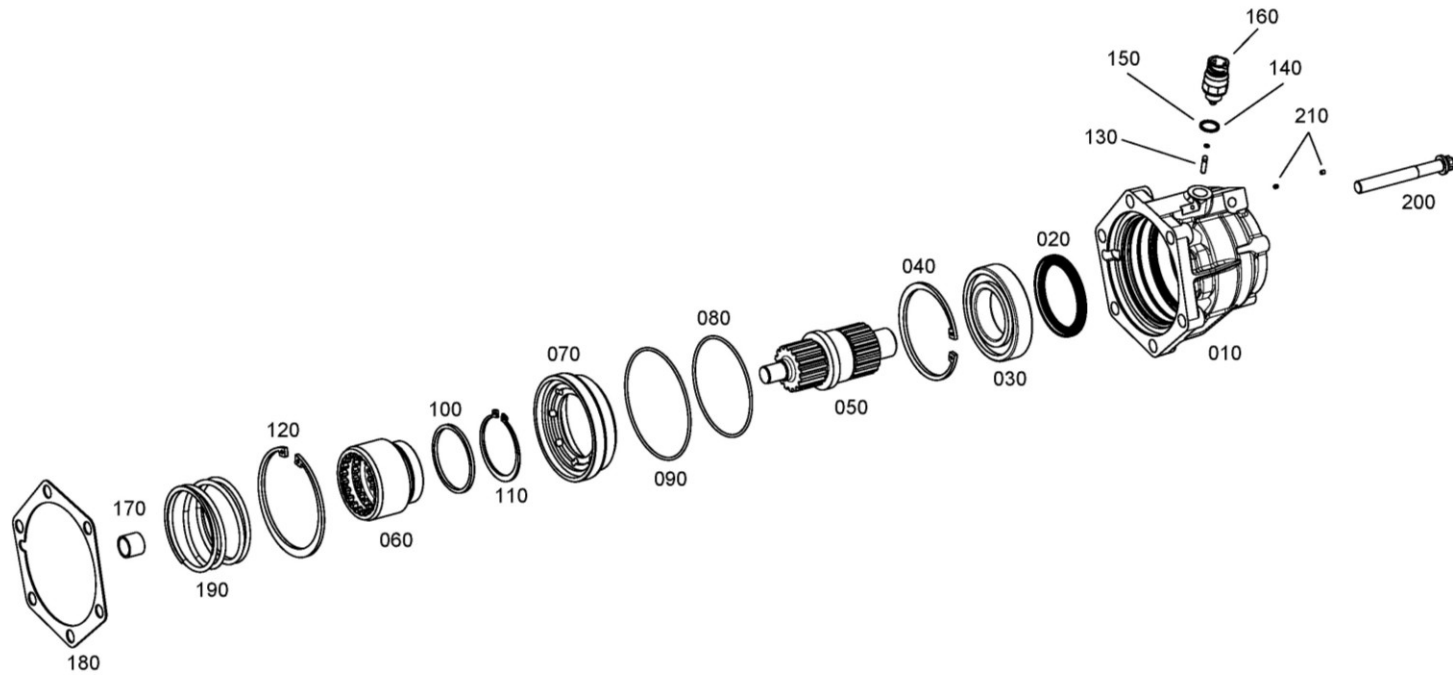
MVG1650

MM1T65B

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PTO MVG1650



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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
10	MVG651201	HOUSING	1	---	MVG651059B	PTO SHIM h=0.70	AR
20	MVG651102	SHAFT SEAL 75x95x8	1	---	MVG651059C	PTO SHIM h=0.80	AR
30	MVG651105	BALL BEARING 60x110x22	1	---	MVG651059D	PTO SHIM h=0.90	AR
40	MVG651023	RETAINING RING 110x4	1	---	MVG651059E	PTO SHIM h=1.00	AR
50	MVG651203	OUTPUT SHAFT Z=18 Z=16	1	---	MVG651059F	PTO SHIM h=1.10	AR
60	MVG651205	GEAR SHIFT SLEEVE	1	---	MVG651059G	PTO SHIM h=1.20	AR
70	MVG651202	ANNULAR PISTON 36.2x124.7	1	---	MVG651059H	PTO SHIM h=1.30	AR
80	MVG651007	O-RING 113x3	1	---	MVG651059I	PTO SHIM h=1.40	AR
90	MVG651008	O-RING 126x3	1	---	MVG651059J	PTO SHIM h=1.50	AR
100	MVG651204	SPACER WASHER 3.8x80	1	---	MVG651059K	PTO SHIM h=1.55	AR
110	MVG651208	RETAINING RING 72x2.5	1	190	MVG651016	COMPRESSION SPRING	1
120	MVG651024	RETAINING RING 125x4	1	200	MVG651043	HEXALOB BOLT M14x115	1
130	MVG202061	PIN	1	210	MVG651003	PLUG	6
140	MVG121125	SNAP RING	1				
150	MVG121040	SEALING RING 18x22	1		AR = As Required		
160	MT949965	PRESSURE SWITCH	1				
170	MVG651029	NEEDLE CAGE 20x26x20	1				
180		PTO SHIM					
---	MVG651059A	PTO SHIM h=0.65	AR				

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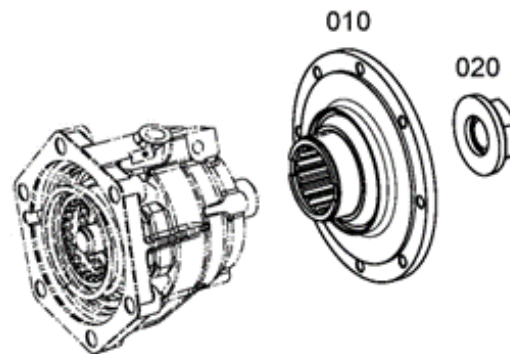
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PTO
MVG1650
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PTO Flange MVG1650



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PTO Flange MVG1650 MM1T65B

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Change Log

Revision	Description	Date
A	Initial Release	2022 Jul 23
B	Updated Part #s, Added Short Drop	2023 Jul 18

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MM1T65B



(End of Manual)



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